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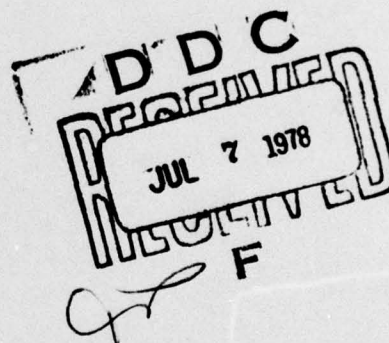
NRL Report 8236

**Effect of Specimen Dimensions on  $K_{Isc}$   
Determination by the Cantilever Method**

C. T. FUJII

*Metals Performance Branch  
Material Science and Technology Division*

May 31, 1978



**NAVAL RESEARCH LABORATORY  
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20. Abstract (Continued)

The experimental results suggest that specimen thickness and ligament length which are approximately 50 percent that required for  $K_{Ic}$  tests are sufficient for valid  $K_{Isc}$  determinations of high-strength steels.  $K_{Isc}$  was independent of initial crack length for the SEN bend specimen.



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## EFFECT OF SPECIMEN DIMENSIONS OF $K_{Isc}$ DETERMINATION BY THE CANTILEVER METHOD

### INTRODUCTION

The application of elastic fracture mechanics principles for characterizing the stress corrosion cracking (SCC) behavior of materials in terms of the threshold stress intensity factor  $K_{Isc}$  has been widely accepted and practiced for over a decade.\* All of this work, however, has been carried out without the benefit or guidance of standardized test procedures. Thus, at least some of the existing  $K_{Isc}$  data may be invalid because of questionable testing practice such as use of undersized specimens.

In the absence of standardized procedures for determining  $K_{Isc}$ , some have followed a conservative course in evaluating this parameter and adopted the specimen requirements for determining fracture toughness ( $K_{Ic}$ ) under plane strain conditions [1]. The dimensional requirements for  $K_{Ic}$  specimens are given by  $B$  and  $W - a_0 \geq 2.5(K_{Ic}/\sigma_y)^2$ , where  $B$ ,  $W - a_0$ , and  $\sigma_y$  are the thickness, ligament length, and yield strength respectively. For tough materials with relatively high SCC resistance, the adoption of such procedures for establishing  $K_{Isc}$  would necessitate the use of large specimens and correspondingly large test equipment. However, recent studies on high-strength precipitation-hardenable stainless steels suggest that smaller specimens than that prescribed for  $K_{Ic}$  tests may be entirely adequate for determining valid  $K_{Isc}$  values [2, 3].

It would facilitate testing, reduce costs, and increase confidence in new  $K_{Isc}$  data if, instead of continuing the practice of either adopting overly conservative measures or simply ignoring specimen size effects, minimum specimen dimensions required for determining  $K_{Isc}$  are independently established. Accordingly the present experimental evaluations are focused on the effects of specimen thickness, ligament length, and initial crack length on  $K_{Isc}$  measurements by the cantilever method. The results are pertinent to efforts by the American Society for Testing and Materials (ASTM) which are in progress for developing standard test procedures to determine  $K_{Isc}$ .

### MATERIAL

The material used in these experiments, a 51-mm-thick plate of HY-130 steel, was produced by electric furnace (EF)/air melt practice and heat treatment which included austenitizing, quenching, and tempering. Figure 1 is a photomicrograph of a polished-and-etched section of this as-received material. The microstructure of the HY-130 steel, which

\* $K_{Isc}$  is defined as the stress intensity factor above which stress corrosion crack growth is initiated within some arbitrary time interval (such as 1000 hours). It is generally assumed that longer periods under sustained load would not lower this threshold.

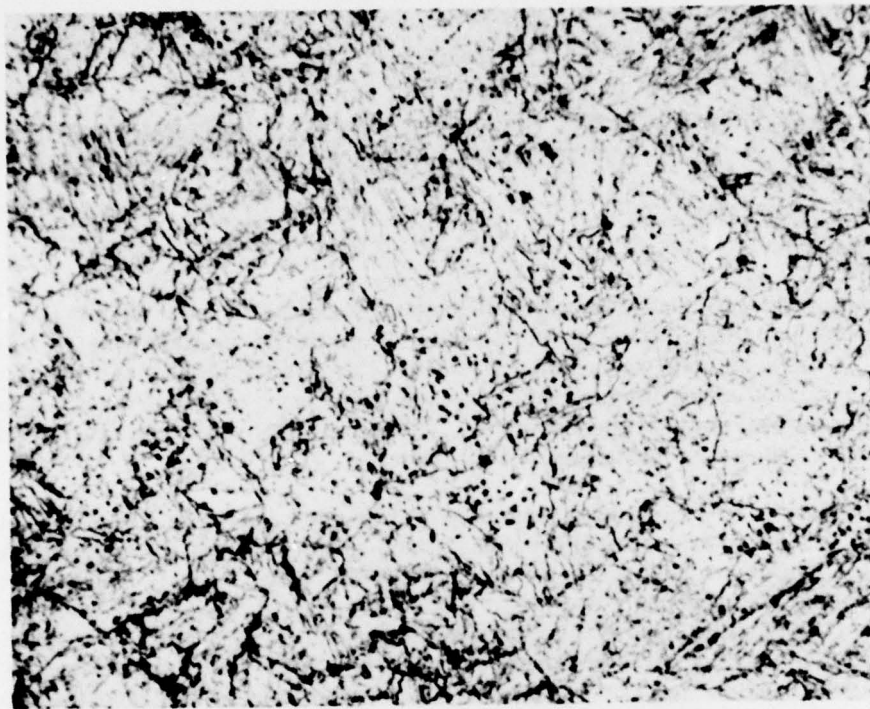


Fig. 1 — Microstructure of HY-130 steel: relatively uniform grain size, tempered martensite, fine carbides (etchant: 1% Nital; magnification:  $\approx 1000\times$ )

featured a relatively uniform grain size, was predominately tempered martensite with some fine spheroidized carbides. The chemical composition of the material is given in Table 1, and the mechanical properties are given in Table 2.

All of the SCC experiments were conducted on the material in the as-received condition. The smaller specimens (25 mm, 13 mm, and 8 mm thick) were obtained from the broken halves of the full-plate-thickness (51-mm) specimens, which were tested first.

#### SCC TEST METHOD

Figure 2 illustrates the SCC specimen and method used in these experiments. The specimens were single-edge notched (SEN), side grooved, and fatigue precracked in conformance with the recommended procedures for plane-strain fracture-toughness testing of metals [1]. The differently sized specimens were proportioned to maintain a constant height-to-thickness (W/B) ratio of 2. All SCC specimens were fabricated in the LT orientation, that is, with the crack plane perpendicular to the final rolling or longitudinal direction L and parallel to the long transverse direction T [4]. The critical dimensions of the SEN bend specimens used in these experiments are listed in the third, fourth, and fifth columns of Table 3.



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Table 1 — Chemical Composition  
of HY-130 Steel Plate

Element	Content (wt-%)
Ni	4.97
Cr	0.49
Mo	0.51
V	0.052
Mn	0.76
Si	0.26
C	0.10
O	0.0046
S	0.004
N	0.010
P	0.004
Cu	0.021
Al	0.020
Co	0.02
Ti	0.007
Sn	0.006
Sb	0.001
As	0.004

Table 2 — Mechanical Properties of HY-130 Steel Plate

Property	Value
Yield strength	876 MPa (127 ksi)
Ultimate tensile strength	931 MPa (131 ksi)
Elongation	19%
Reduction in Area	65%
C <sub>v</sub> energy at 255.4 K (0°F)	100 J (74 ft-lb)

The cantilever test method, introduced and described by Brown [5], was used to determine the threshold stress intensity factors in air ( $K_{I_x}$ ) and in saltwater ( $K_{I_{sc}}$ ) under freely corroding and zinc-coupled conditions. For the SCC tests the corrodent was 3.5% sodium chloride (NaCl) solution contained in a polyethylene reservoir around the crack. This corrodent was changed each work day during the experiment, which typically ran for several hundred hours. The electrochemical potentials of the specimens were measured periodically during these tests against a silver/silver chloride (Ag/AgCl) reference electrode. All of the experiments were conducted at a room temperature of approximately 24°C. The experiments on specimens which were 25 mm or less thick were conducted on a conventional weight-loaded cantilever beam as shown schematically in Fig. 2b. The 51-mm-thick specimens, which required heavier loads, were tested in a hydraulically loaded system shown in Fig. 3 and described in detail in Ref. 6. The Kies equation given in the lower portion of Fig. 2a, where M is the moment and a, W, and B are respectively the crack length, height, and thickness of the specimen, was used to calculate the threshold stress intensity factors [7].



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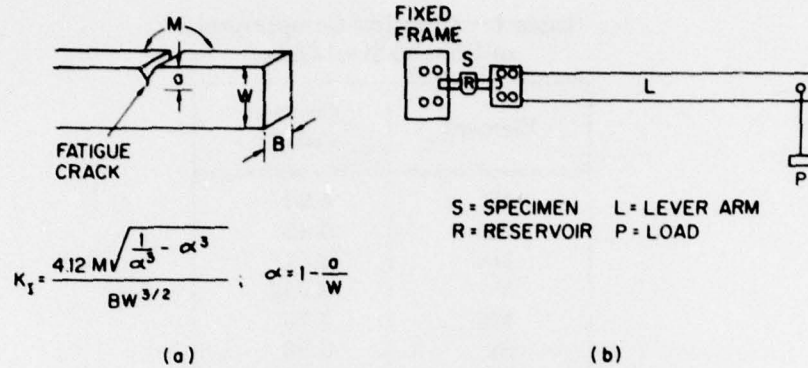


Fig. 2 — Schematic of (a) the precracked SEN bend specimen and (b) the cantilever test method for determining  $K_{Isc}$

Table 3 — Critical Dimensions of the HY-130 SEN Bend Specimens and the Threshold Stress Intensity Factors in Air ( $K_{Ix}$ ) and in 3.5% NaCl Solution ( $K_{Isc}$ )

Specimen	Dimensions (mm)			$K_{Ix}$ (MPa·m <sup>1/2</sup> )	$K_{Isc}$ (MPa·m <sup>1/2</sup> )	
	B	W	$a_0$		Freely Corroding	Zn Coupled
V22-1	52.8	101.6	50.8	174	156	135
V22-2	52.3	101.6	48.3			
C-12	27.9	49.5	24.6		154	125
D-1	25.4	50.8	24.4			
C-11	27.9	49.5	24.4		154	130
D-2	25.1	49.5	12.2			
D-4	26.2	49.5	12.6		161	131
B-11	27.4	49.5	6.3			
B-12	26.7	49.5	5.6		153	123
7-3	25.4	49.5	17.3			
7-4	25.4	49.5	18.5	141	152	124
3-2	25.4	49.8	21.8			
3-1	25.4	49.5	22.1		141	112
4-2	25.4	49.3	33.5			
4-1	25.1	49.5	34.0		119	104
B-9	12.5	24.4	13.2			
B-8	12.4	24.6	12.3		128	103
C-10	11.7	19.9	10.4			
C-7	11.9	24.4	12.7		126	103
C-9	11.4	24.3	5.8			
C-8	11.4	24.3	5.8	105	89	77
B-10	12.6	20.6	5.7			
C-1	7.6	12.3	4.2			
C-2	7.5	12.2	4.1			
C-3	7.6	12.3	4.2			

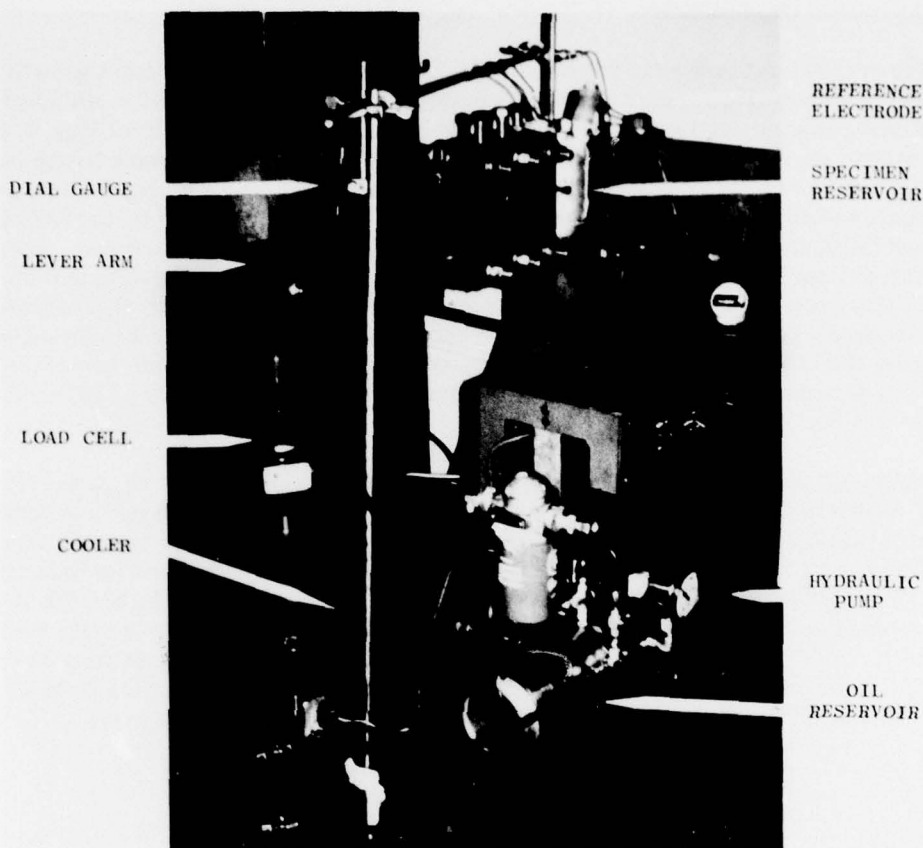


Fig. 3 — Hydraulic SCC test equipment developed at NRL for testing large cantilever bend specimens

A step-loading bracketing procedure was used to determine  $K_{I_{SCC}}$ . The stress intensity factor for fast fracture in air  $K_{I_x}$  was first mentioned and subsequently used to guide load settings for the SCC tests. The initial loads for the  $K_{I_{SCC}}$  tests were approximately 50 to 70% of that used to establish  $K_{I_x}$  values—closer to 50% for the zinc-coupled specimens and closer to 70% for the freely corroding specimens. Loads were increased incrementally every 150 to 200 hours until crack growth was initiated, as indicated by a precision dial gauge positioned to detect movement of the lever arm. Each load increment was equivalent to an increase in  $K$  of approximately  $11 \text{ MPa} \cdot \text{m}^{1/2}$  ( $10 \text{ ksi} \cdot \text{in.}^{1/2}$ ). Upon completion of each SCC test, stress corrosion crack growth was verified by visual and microscopic examination of the fracture surfaces. The actual threshold was considered to be bracketed between the  $K_I$  which initiated crack growth and subsequent fracture and the highest  $K_I$  which failed to do so for hold times of approximately 150 to 200 hours. Thus,  $K_{I_{SCC}}$  was determined by averaging the  $K_I$  values associated with the final two loads.

## RESULTS AND DISCUSSION

The critical stress-intensity factors for fast fracture in air ( $K_{I_x}$ ) and crack growth in 3.5% NaCl solution ( $K_{I_{sc}}$ ) under freely corroding or zinc-coupled condition are listed in the last three columns of Table 3. The SCC data have been used to construct Figs. 4, 5, and 6 to illustrate the effect of thickness ( $B$ ), ligament length ( $W - a_0$ ), and crack length ( $a_0$ ) on  $K_{I_{sc}}$  for the two electrochemical conditions of the specimen. The data represented by filled-circle and filled-triangle symbols in these figures are those obtained on the full-plate-thickness (51-mm) specimens from which the thinner specimens were fabricated. In each figure the average  $K_{I_{sc}}$  values of the valid data points for the freely corroding and the zinc-coupled conditions are indicated by the solid lines. The experimental reproducibility of the cantilever beam method is indicated in each figure by the width of the shaded zones enveloping the solid lines representing the average  $K_{I_{sc}}$  values. This experimental uncertainty which is associated with each  $K_{I_{sc}}$  determination is approximately  $\pm 6 \text{ MPa}\cdot\text{m}^{1/2}$  ( $\pm 5 \text{ ksi}\cdot\text{in.}^{1/2}$ ).

Figure 4 shows that for determining a thickness-independent (valid)  $K_{I_{sc}}$  for HY-130 steel in a saltwater environment using a fatigue precracked SEN specimen and the cantilever method, a minimum thickness  $B$  of approximately 25 mm is required for both the freely corroding and zinc-coupled conditions. There is a comparable requirement for ligament length ( $W - a_0$ ) to assure valid  $K_{I_{sc}}$  measurements, as indicated by Fig. 5. Similar to the relationships used to specify minimum specimen dimensions for plane-strain crack-toughness testing [8], these empirically derived results for SCC testing of HY-130 steel may be expressed in terms of the ratio of the threshold stress intensity factor ( $K_{I_{sc}}$ ) to yield strength ( $\sigma_y$ ) for the freely corroding (FC) and zinc-coupled (Zn) conditions as follows:

$$B \text{ and } (W - a_0) \geq 0.8 \left( \frac{K_{I_{sc}, \text{FC}}}{\sigma_y} \right)^2, \quad (1)$$

$$B \text{ and } (W - a_0) \geq 1.2 \left( \frac{K_{I_{sc}, \text{Zn}}}{\sigma_y} \right)^2. \quad (2)$$

Equations 1 and 2 specify the minimum specimen thickness and ligament length that are required to obtain valid  $K_{I_{sc}}$  values for the freely corroding and zinc-coupled conditions respectively. The coefficients 1.2 and 0.8 are approximately 2 and 3 times less than the 2.5 given in the recommended practice for  $K_{I_c}$  tests [8] but are comparable to Rolfe and Novak's value of 1.0, which they suggest as being adequate to define  $B$  in subthickness specimens for approximate  $K_{I_c}$  determination of high-strength steels [9]. Previous studies on the effect of specimen thickness on  $K_{I_{sc}}$  values of 17-4 PH and 15-5 PH steels showed that  $B \geq 1.0 (K_{I_{sc}}/\sigma_y)^2$  was sufficient to give valid results [2, 3]. Thus, growing experimental evidence suggests that for high-strength steels such as HY-130 and 17-4 PH steels, valid  $K_{I_{sc}}$  values may be obtained by tests on smaller specimens than required by strict adherence to standards for  $K_{I_c}$  tests.

As shown in Fig. 6, there is no significant effect of initial crack length  $a_0$  on  $K_{I_{sc}}$  for either freely corroding or zinc-coupled specimens if the requirements for thickness and ligament length as given by Eqs. 1 and 2 are fulfilled. The open-symbol data points were



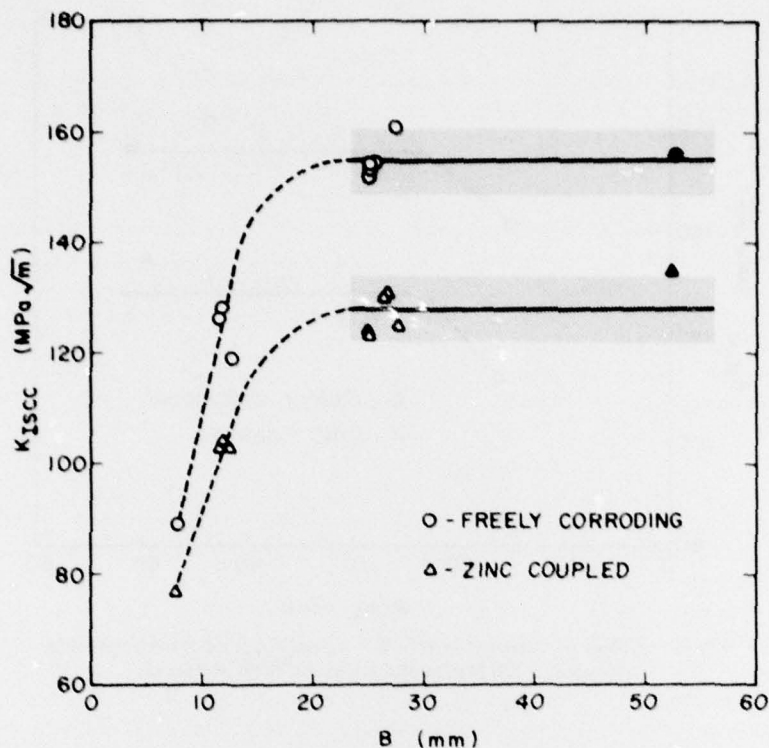


Fig. 4 — Effect of thickness B on  $K_{Isc}$  of HY-130 steel in quiescent 3.5% NaCl solution at 24°C ( $a/W \leq 0.5$ )

obtained from SCC tests on 25-mm-thick specimens with a W/B ratio of 2. Included in Fig. 6 are the  $K_{Isc}$  data for the full-plate-thickness (51-mm) specimens (filled symbols).

The similar specimen-size requirements ( $B$  and  $W - a_0 \geq 2.5$ -mm) for the two electrochemical conditions—freely corroding and zinc coupled—are somewhat unexpected. Based on experiences with  $K_{Ic}$  testing, one might intuitively anticipate that a proportionately smaller specimen would be sufficient to obtain valid  $K_{Isc}$  measurements for the material and environmental conditions that give lower  $K_{Isc}$  values compared to conditions that lead to higher  $K_{Isc}$  values. The explanation may be related to changes in fracture modes which are observed with changes in electrochemical potential, which in turn is related to availability of atomic hydrogen. However, elucidation of important interactive crack-tip processes are at present largely conjectural, and experimental clarifications are clearly required.

## CONCLUSIONS

Thus the conclusions are as follows:

- For the determination of the threshold SCC parameter  $K_{Isc}$  of HY-130 steel in a saltwater environment by the cantilever test method, the critical specimen dimensions are

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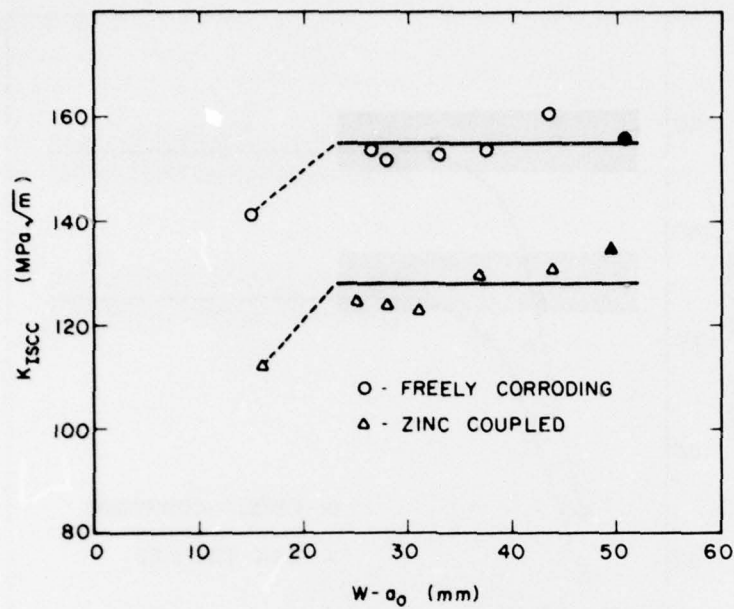


Fig. 5 — Effect of ligament length  $W - a_0$  on  $K_{Isc}$  of HY-130 steel in quiescent 3.5% NaCl solution at 24°C ( $B \geq 25$ mm)

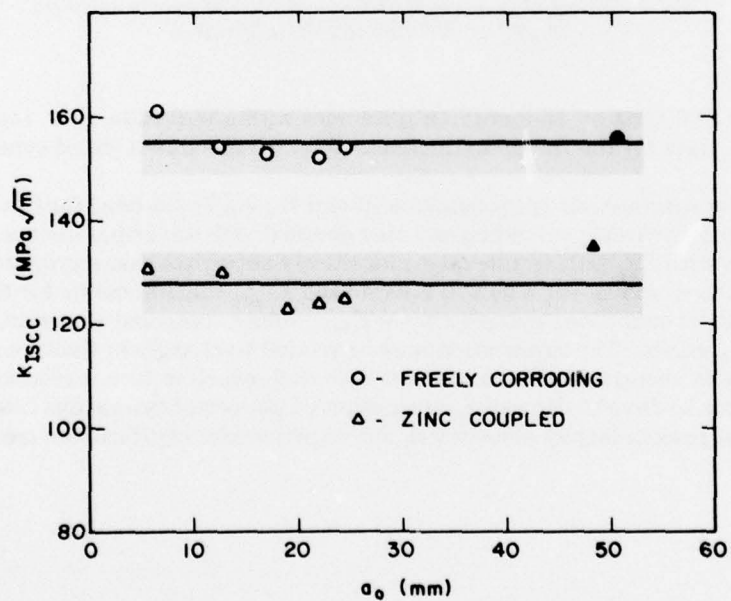


Fig. 6 — Effect of crack length  $a_0$  on  $K_{Isc}$  of HY-130 steel in quiescent 3.5% NaCl solution at 24°C ( $B \geq 25$  mm;  $a/W \leq 0.5$ )

given by  $B$  and  $W - a_0 \geq 0.8(K_{Isc}/\sigma_y)^2$  for the freely corroding condition and  $B$  and  $W - a_0 \geq 1.2(K_{Isc}/\sigma_y)^2$  for the zinc-coupled condition. In either case, a minimum thickness  $B$  and ligament length  $W - a_0$  of 25 mm is sufficient to permit the measurement of  $K_{Isc}$  which remains invariant when specimens with larger dimensions are used. This is approximately 1/3 to 1/2 the minimum specimen dimensions which would be required if plane-strain fracture-toughness testing specifications are followed for SCC work.

- $K_{Isc}$  is independent of initial crack length  $a_0$ , provided the other dimensional requirements for the SEN specimen are fulfilled.

- The present experimental results augment previous studies which suggest that the minimum specimen dimensions required for establishing valid  $K_{Isc}$  values of high-strength steels are satisfied by the empirically derived criteria cited above. General applicability of these criteria for  $K_{Isc}$  testing to other materials needs to be demonstrated with more extensive and systematic studies.

#### ACKNOWLEDGMENT

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